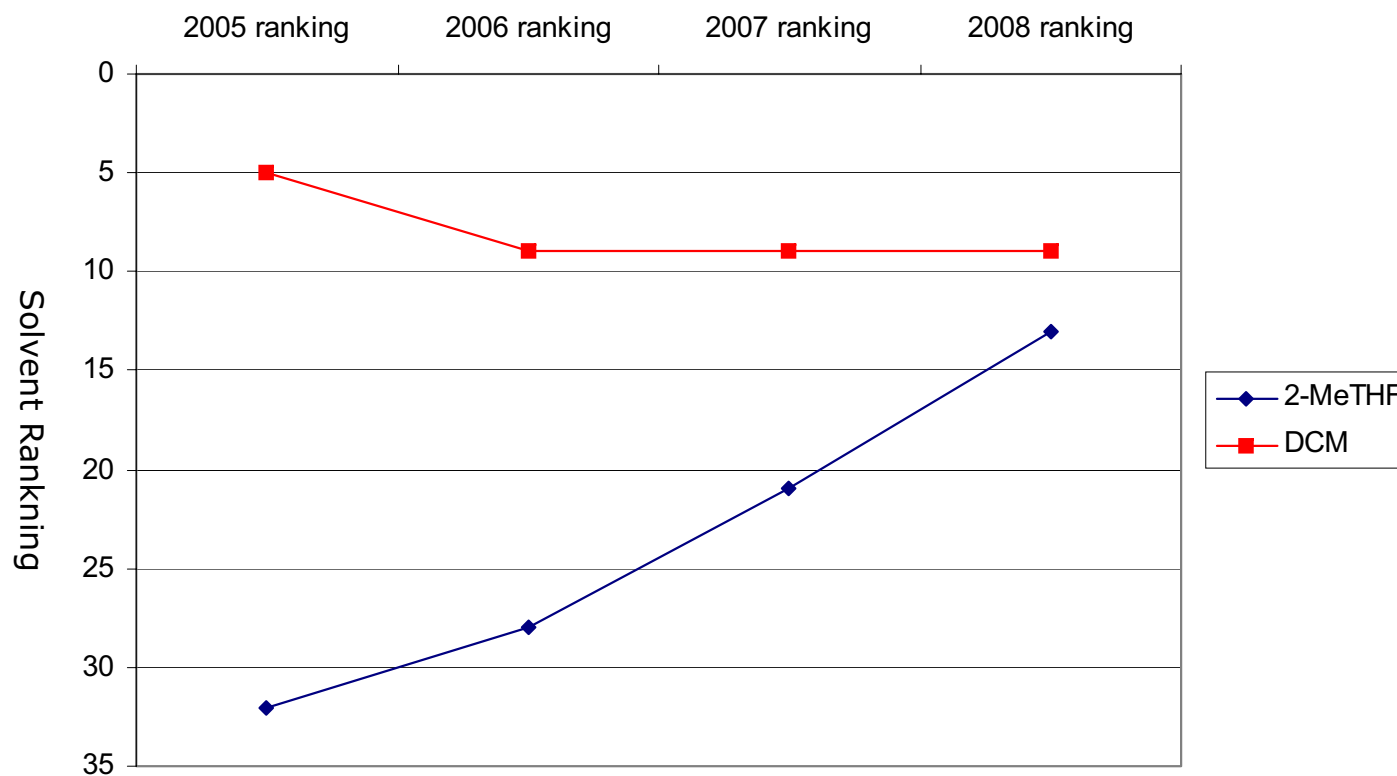


Increasing popularity of 2-MeTHF

A 'Top 40' ranking based frequency of use of solvents



Solvent rankings based on number of pilot plant campaigns in which the solvent was used